Nelson Labs
A Sotera Health company

Sponsor:
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Bacterial Filtration Efficiency (BFE) Final Report

Test Article:	SAVEWO 3DMASK
Study Number:	1439630-S01
Study Received Date:	03 Aug 2021
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0004 Rev 18
Deviation(s):	None

Summary: The BFE test is performed to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts downstream. A suspension of *Staphylococcus aureus* was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at 1.7 - 3.0 x 10^3 colony forming units (CFU) with a mean particle size (MPS) of 3.0 ± 0.3 µm. The aerosols were drawn through a six-stage, viable particle, Andersen sampler for collection. This test method complies with ASTM F2101-19 and EN 14683:2019, Annex B.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side:	Inside
BFE Test Area:	~40 cm^2
BFE Flow Rate:	28.3 Liters per minute (L/min)
Conditioning Parameters:	85 ± 5% relative humidity (RH) and 21 ± 5°C for a minimum of 4 hours
Positive Control Average:	1.7 x 10^3 CFU
Negative Monitor Count:	<1 CFU
MPS:	3.2 µm

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Mikell Goldsberry electronically approved — 18 Aug 2021 22:57 (+00:00)
Study Director — Mikell Goldsberry — Study Completion Date and Time

Results:

Test Article Number	Percent BFE (%)
1	>99.9[a]
2	>99.9
3	>99.9[a]
4	>99.9[a]
5	>99.9[a]

[a] There were no detected colonies on any of the Andersen sampler plates for this test article.

The filtration efficiency percentages were calculated using the following equation:

$$\% BFE = \frac{C - T}{C} x\ 100$$

C = Positive control average
T = Plate count total recovered downstream of the test article
Note: The plate count total is available upon request

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Latex Particle Challenge Final Report

Test Article:	SAVEWO 3DMASK
Study Number:	1441138-S01
Study Received Date:	09 Aug 2021
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0005 Rev 08
Deviation(s):	None

Summary: This procedure was performed to evaluate the non-viable particle filtration efficiency (PFE) of the test article. Monodispersed polystyrene latex spheres (PSL) were nebulized (atomized), dried, and passed through the test article. The particles that passed through the test article were enumerated using a laser particle counter.

A one-minute count was performed, with the test article in the system. A one-minute control count was performed, without a test article in the system, before and after each test article. Control counts were performed to determine the average number of particles delivered to the test article. The filtration efficiency was calculated using the number of particles penetrating the test article compared to the average of the control values. During testing and controls, the air flow rate is maintained at 1 cubic foot per minute (CFM) ± 5%.

The procedure employed the basic particle filtration method described in ASTM F2299, with some exceptions; notably the procedure incorporated a non-neutralized challenge. In real use, particles carry a charge, thus this challenge represents a more natural state. The non-neutralized aerosol is also specified in the FDA guidance document on surgical face masks. All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side:	Inside
Area Tested:	91.5 cm^2
Particle Size:	0.1 µm
Laboratory Conditions:	22.5°C, 21% relative humidity (RH) at 1330; 22.8°C, 21% RH at 1357
Average Filtration Efficiency:	>99.984%
Standard Deviation:	0.0199

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Cameron Brierley electronically approved	20 Aug 2021 00:33 (+00:00)
Study Director Cameron Brierley	Study Completion Date and Time

Results:

Test Article Number	Test Article Counts	Average Control Counts	Filtration Efficiency (%)
1	<1[a]	13,339	>99.9975
2	7	13,669	99.949
3	1	13,864	99.9928
4	1	14,145	99.9929
5	2	14,253	99.986

[a] There were no detected particles penetrating this filter during testing.

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Viral Filtration Efficiency (VFE) Final Report

Test Article:	SAVEWO 3DMASK
Study Number:	1441137-S01
Study Received Date:	09 Aug 2021
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0007 Rev 16
Deviation(s):	None

Summary: The VFE test is performed to determine the filtration efficiency of test articles by comparing the viral control counts upstream of the test article to the counts downstream. A suspension of bacteriophage ΦX174 was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at 1.1 - 3.3 x 10^3 plaque forming units (PFU) with a mean particle size (MPS) of 3.0 µm ± 0.3 µm. The aerosol droplets were drawn through a six-stage, viable particle, Andersen sampler for collection. The VFE test procedure was adapted from ASTM F2101.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side:	Inside
Test Area:	~40 cm^2
VFE Flow Rate:	28.3 Liters per minute (L/min)
Conditioning Parameters:	85 ± 5% relative humidity (RH) and 21 ± 5°C for a minimum of 4 hours
Positive Control Average:	1.9 x 10^3 PFU
Negative Monitor Count:	<1 PFU
MPS:	2.8 µm

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James Luskin electronically approved — 26 Aug 2021 17:07 (+00:00)
Study Director James Luskin — Study Completion Date and Time

Results:

Test Article Number	Percent VFE (%)
1	>99.9
2	>99.9[a]
3	>99.9[a]
4	>99.9[a]
5	>99.9[a]

[a] There were no detected plaques on any of the Andersen sampler plates for this test article.

The filtration efficiency percentages were calculated using the following equation:

$$\% VFE = \frac{C - T}{C} x\ 100$$

C = Positive control average

T = Plate count total recovered downstream of the test article
Note: The plate count total is available upon request

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Synthetic Blood Penetration Resistance Final Report

Test Article:	SAVEWO 3DMASK
Study Number:	1460632-S01
Study Received Date:	19 Oct 2021
Test Started Date:	29 Oct 2021
Test Finished Date:	29 Oct 2021
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0012 Rev 09
Deviation(s):	None

Summary: This procedure was performed to evaluate surgical facemasks and other types of protective clothing materials designed to protect against fluid penetration. The purpose of this procedure is to simulate an arterial spray and evaluate the effectiveness of the test article in protecting the user from possible exposure to blood and other body fluids. The distance from the target area surface to the tip of the cannula is 30.5 cm. A test volume of 2 mL of synthetic blood was employed using the targeting plate method.

This test method was designed to comply with ASTM F1862 and ISO 22609 (as referenced in EN 14683:2019 and AS4381:2015) with the following exception: ISO 22609 requires testing to be performed in an environment with a temperature of 21 ± 5°C and a relative humidity of 85 ± 10%. Instead, testing was performed at ambient conditions within one minute of removal from the environmental chamber held at those parameters.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Number of Test Articles Tested:	32
Number of Test Articles Passed:	32
Test Side:	Outside Material
Pre-Conditioning:	Minimum of 4 hours at 21 ± 5°C and 85 ± 5% relative humidity (RH)
Test Conditions:	19.7°C and 23% RH

Results: Per ASTM F1862 and ISO 22609, an acceptable quality limit of 4.0% is met for a normal single sampling plan when ≥29 of 32 test articles show passing results.

Test Pressure: 160 mmHg (21.3 kPa)

Test Article Number	Synthetic Blood Penetration
1-32	None Seen

James Luskin electronically approved — 03 Nov 2021 19:34 (+00:00)
Study Director James Luskin — Study Completion Date and Time

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Differential Pressure (Delta P) Final Report

Test Article:	SAVEWO 3DMASK
Study Number:	1441139-S01
Study Received Date:	09 Aug 2021
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0004 Rev 18
Deviation(s):	None

Summary: The Delta P test is performed to determine the breathability of test articles by measuring the differential air pressure on either side of the test article using a manometer, at a constant flow rate. The Delta P test complies with EN 14683:2019, Annex C and ASTM F2100-19.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side:	Inside
Delta P Flow Rate:	8 Liters per minute (L/min)
Conditioning Parameters:	85 ± 5% relative humidity (RH) and 21 ± 5°C for a minimum of 4 hours

Results:

Test Article Number	Delta P (mm H_2O/cm^2)	Delta P (Pa/cm^2)
1	2.4	23.7
2	2.4	23.6
3	2.5	24.2
4	2.5	24.4
5	2.4	23.5

Mikell Goldsberry electronically approved — 16 Aug 2021 22:33 (+00:00)
Study Director Mikell Goldsberry — Study Completion Date and Time

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Flammability of Clothing Textiles Final Report

Test Article:	SAVEWO 3DMASK
Study Number:	1441140-S01
Study Received Date:	09 Aug 2021
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0073 Rev 07
Deviation(s):	None

Summary: This procedure was performed to evaluate the flammability of plain surface clothing textiles by measuring the ease of ignition and the speed of flame spread. The parameter of time is used to separate materials into different classes, thereby assisting in a judgment of fabric suitability for clothing and protective clothing material. The test procedure was performed in accordance with the test method outlined in 16 CFR Part 1610 (a) *Step 1 - testing in the original state*. Step 2 - *Refurbishing and testing after refurbishing*, was not performed. All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Article Side Tested:	Outside Surface
Orientation:	Machine

Test Criteria for Specimen Classification (See 16 CFR Part 1610.7):

Class	Plain Surface Textile Fabric
1	Burn time ≥3.5 seconds, IBE, or DNI
2	Not applicable to plain surface textile fabrics
3	Burn time <3.5 seconds

DNI = Test Article did not ignite
IBE = Test Article ignited, but extinguished

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Cameron Brierley electronically approved — 18 Aug 2021 00:07 (+00:00)
Study Director Cameron Brierley — Study Completion Date and Time

Results: Testing was performed on samples as they were received. If refurbishing is needed, it is up to the sponsor to provide appropriate samples for testing before and after refurbishing. The test articles submitted by the sponsor achieved a Class 1 flammability rating.

Replicate Number	Time of Flame Spread
1	IBE
2	IBE
3	IBE
4	IBE
5	IBE

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Microbial Cleanliness (Bioburden) of Medical Masks Final Report

Test Article:	Savewo 3 ply Face Mask
Study Number:	1297030-S01
Study Received Date:	07 May 2020
Testing Facility:	Nelson Laboratories, LLC 6280 S. Redwood Rd. Salt Lake City, UT 84123 U.S.A.
Test Procedure(s):	Standard Test Protocol (STP) Number: STP0036 Rev 15 Customer Specification Sheet (CSS) Number: 202002632 Rev 01
Deviation(s):	None

Summary: The testing was conducted in accordance with EN 14683:2019, with the exception of approximate volumes of eluent used when performing the extraction procedure and a temperature range of 30-35°C used for aerobic incubation.

When bioburden results are calculated using a software program, manual calculations may differ slightly due to rounding. The counts determined on products are colony forming units and may not always reflect individual microorganisms. The sponsor performs any statistical analysis and determines the acceptable limits. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

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Robert Putnam electronically approved	22 May 2020 14:25 (+00:00)
Study Director Robert Putnam	Study Completion Date and Time

Results:

Unit Number	Weight (g)	Aerobic	Fungal	Total Bioburden (CFU/mask)	Total Bioburden (CFU/g)
1	3.2	<3	<3	<6.1	<1.9
2	3.1	3	<3	<5.9	<1.9
3	3.1	<3	<3	<6.0	<1.9
4	3.1	<3	<3	<5.9	<1.9
5	3.0	<3	<3	<5.9	<2.0
Recovery Efficiency	UTD[a]				

< = No Organisms Detected
UTD = Unable to Determine
Note: The results are reported as colony forming units per test article.
[a] UTD due to zero count on the first rinse. An alternative method or inoculated product recovery efficiency is recommended.

Method Suitability:

Organism	Percentage
Bacillus atrophaeus	111%

Test Method Acceptance Criteria: If applicable, anaerobic controls are acceptable for the bioburden test results. The number of masks to be tested shall be a minimum of 5 or more to meet an acceptable quality level of 4%. The bioburden of the medical mask shall be < 30 CFU/g tested.

Procedure:

Positive Controls/Monitors:	*Bacillus atrophaeus*
Extract Fluid:	Peptone Tween®
Extract Fluid Volume:	~300 mL
Extract Method:	Orbital Shaking for 15 minutes at 250 rpm
Plating Method:	Membrane Filtration
Agar Medium:	Tryptic Soy Agar Potato Dextrose Agar
Recovery Efficiency:	Exhaustive Rinse Method
Aerobic Bacteria:	Plates were incubated 3-7 days at 30-35°C, then enumerated.
Fungal:	Plates were incubated 5-7 days at 20-25°C, then enumerated.